



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3508-3

Job Sheet 172876



Part No: D3508-3

Job Qty: 14 ea

Part Name: Wearplate Fwd Center



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No: Reference SO 3501

Due Date: 3/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A New Issue 06-06-20 JLM IPP Rev:B Now SS as per Rev B 06-12-15 JLM IPP Rev:C Rev C dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	14 Ea		3/15/18	0.00	0.00	Start Up Waterjet		2x 18/02/24
100	Waterjet	14 pcs		3/15/18	0.00	1.95	Waterjet1		2x 18/02/24
110	QC	14 pcs		3/15/18	0.00	0.00	QC2 Waterjet-2		2x 18/02/24
120	QC	14 pcs		3/15/18	0.00	0.00	QC8-2		38
130	Brake NC	14 pcs		3/15/18	0.46	0.86	Brake NC 1		SS 9-88 DAC 38
140	QC	14 pcs		3/15/18	0.00	0.00	QC5		9-88
150	Powdercoat	14 pcs		3/16/18	0.00	0.35	Powdercoat3		11/03/03
160	QC	14 pcs		3/16/18	0.00	0.00	QC3		11
170	Packaging	14 pcs		3/16/18	0.00	0.00	Packaging3-1	FP062	BEB-18-03-03
180	QC21-SA	14 Ea		3/16/18	0.00	0.00	QC21		DAS 21 MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	10.2760 sf (.734 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	10	169	0

Part Specifications

Specifications could not be found.

Plex 2/22/18 12:14 PM Dart.Gagnon.Michelle



Container No: S045056



Part: D3508-3

Job No: 172876

Serial No/Batch: S045056

Revision: D3508

Inspector:

Dart Aerospace Ltd.
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Date: 02/24/18

DART AEROSPACE LTD		Work Order: 172876
Description: Wearplate		Part Number: D3508-3
Inspection Dwg: D3508	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.063	+/-0.010	2.071	1		V. 0.002	
2.813	+/-0.010	2.806	1		Taper	
0.375	+/-0.010	.370	1			
5.625	+/-0.010	5.622	1			
33.750	+/-0.010	33.750	1			
37.13	+/-0.030	37.13	1			
Ø0.188	+0.005/-0.001	Ø.187	1			
0.300	+/-0.010	.299	1			
0.300	+/-0.010	.299	1			
0.038	+/-0.010	.034	1			

Measured by: m	Audited by: DAS 38 9-88	Prototype Approval: N/A
Date: 18/02/24	Date: FEB 27 2018	Date: N/A

Rev	Date	Change	Revised by	Approved
A	08.04.15	New Issue	KJ/DD	